



Single End Finishing End Mills For Aluminum

Style 132 • 2-Flute, Center Cutting, Hi-Helix for Aluminum, HSS

FEATURES

ANSI SIZES	HSS SUBSTRATE
GENERAL PURPOSE	BRIGHT
2 FLUTE CC	TiN
HI-HELIX	

APPLICATIONS

ALUMINUM
COPPER ALLOYS
NON-FERROUS MATERIALS
MAGNESIUM



Style 132 HSS Bright



Style 132 HSS TiN

Cutting Diameter			Shank			No. of Flutes	Style 132	
Frac	Decimal	MM	Dia.	LOC	OAL		Bright	TiN
1/4	.2500	6.35	3/8	5/8	2 7/16	2	93950	91325
1/4	.2500	6.35	3/8	1 1/4	3 1/16	2	93970	—
1/4	.2500	6.35	3/8	1 3/4	3 9/16	2	93985	—
5/16	.3125	7.94	3/8	3/4	2 1/2	2	93951	91326
5/16	.3125	7.94	3/8	1 3/8	3 1/8	2	93971	—
5/16	.3125	7.94	3/8	2	3 3/4	2	93986	—
3/8	.3750	9.53	3/8	3/4	2 1/2	2	93952	91327
3/8	.3750	9.53	3/8	1 1/2	3 1/4	2	93972	—
3/8	.3750	9.53	3/8	2 1/2	4 1/4	2	93987	—
7/16	.4375	11.11	3/8	1	2 11/16	2	93953	91328
7/16	.4375	11.11	1/2	1 3/4	3 3/4	2	93973	—
7/16	.4375	11.11	1/2	2 3/4	4 3/4	2	93988	—
1/2	.5000	12.70	1/2	1 1/4	3 1/4	2	93954	91329
1/2	.5000	12.70	1/2	2	4	2	93974	—
1/2	.5000	12.70	1/2	3	5	2	93989	—
5/8	.6250	15.88	1/2	1 3/8	3 3/8	2	93955	91330
5/8	.6250	15.88	5/8	1 5/8	3 3/4	2	93956	91332
5/8	.6250	15.88	5/8	2 1/2	4 5/8	2	93975	—
5/8	.6250	15.88	5/8	4	6 1/8	2	93990	—
3/4	.7500	19.05	1/2	1 5/8	3 5/8	2	93957	91331
3/4	.7500	19.05	3/4	1 5/8	3 7/8	2	93958	91333
3/4	.7500	19.05	3/4	3	5 1/4	2	93976	—
3/4	.7500	19.05	3/4	4	6 1/4	2	93991	—
7/8	.8750	22.23	3/4	1 7/8	4 1/8	2	93959	—
7/8	.8750	22.23	7/8	1 7/8	4 1/8	2	93960	91334
7/8	.8750	22.23	7/8	3 1/2	5 3/4	2	93977	—
7/8	.8750	22.23	7/8	5	7 1/4	2	93992	—
1	1.0000	25.40	3/4	1 7/8	4 1/8	2	93961	—
1	1.0000	25.40	1	2	4 1/2	2	93962	91335
1	1.0000	25.40	1	4	6 1/2	2	93978	—
1	1.0000	25.40	1	6	8 1/2	2	93993	—
1 1/4	1.2500	31.75	1 1/4	2	4 1/2	2	93963	91338
1 1/4	1.2500	31.75	1 1/4	4	6 1/2	2	93979	—
1 1/4	1.2500	31.75	1 1/4	6	8 1/2	2	93994	—
1 1/2	1.5000	38.10	1 1/4	2	4 1/2	2	93964	—
1 1/2	1.5000	38.10	1 1/4	4	6 1/2	2	93980	—
1 1/2	1.5000	38.10	1 1/4	8	10 1/2	2	93995	—
1 3/4	1.7500	44.45	1 1/4	2	4 1/2	2	93965	—
2	2.0000	50.80	1 1/4	2	4 1/2	2	93982	—